



Refrigerated
case

BASIA

DEVICE SERIES ASSEMBLY INSTRUCTIONS

29.07.2019

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ORIGINAL INSTRUCTIONS

29.07.2019

READ CAREFULLY BEFORE USE,
KEEP FOR USE IN THE FUTURE

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NO: 0	B		E		DATE of 1st issue:
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-	First issue
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1

Device unpacking



2

Preparation of fasteners delivered with devices



3

Preparation of tools necessary for connection of furniture in series

- 2x open ended spanner no 13
- Allen wrench no 4
- Screwdriver
- 2 level lines, long one 2 m and short one - approx. 0.5 m

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4

PREPARATION OF DEVICES FOR ASSEMBLY IN SERIES

- Arrange the devices connected in series according to their target configuration, keeping the distance at the connection point of 20 cm.
- Remove all delivered packed components such as lamps, glass sides, shelves, etc. from the inside of the device body.
- Unscrew legs by slightly tilting the device from the front, remove the base board and then screw in the legs again. Remove the base board from the back in the same manner



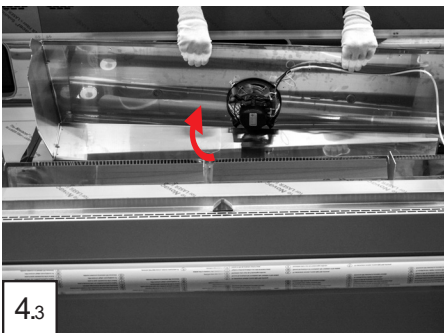
4.1

Depacking of shelves, glass panels, screens and tops



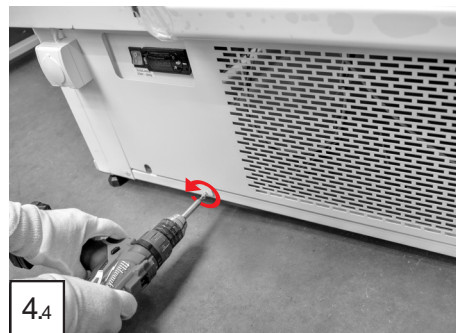
4.2

Unscrewing an intake



4.3

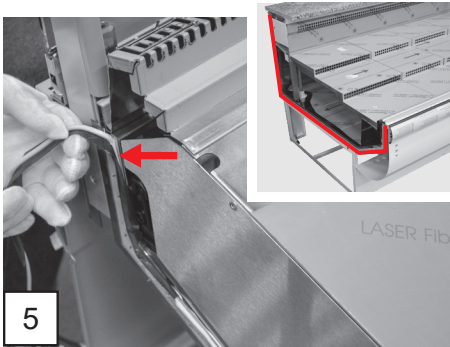
Pulling of fans



4.4

Turning wind braces

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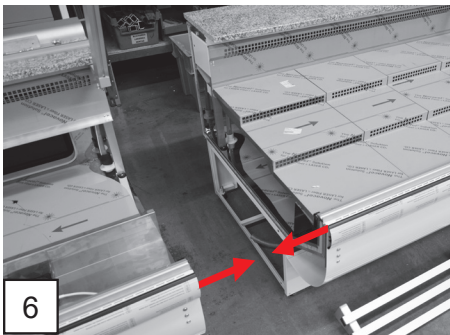
5

Making seals delivered with devices

To seal the space between the devices, the sealing compound of putty is formed in rollers arranged on the belt. Seals are placed on one body only

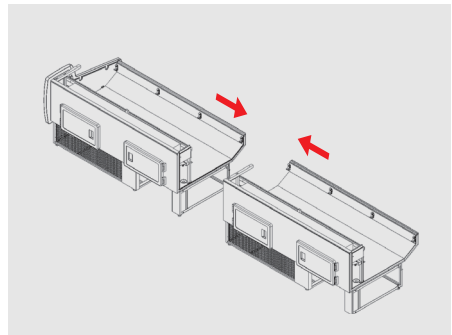
- Tear one roller off the tape gently, remove the paper cover and then stick it in the place shown in the picture. Sticking is done by pressing the mass with fingers to the body of the device through the tape. Then tear off the tape. Sealing must be applied on the sheet to the side flange of the sheet only forming the inside of the body. Do not place sealing on wooden elements of body reinforcements

ATTENTION! Imprecise seals cause that the device does not remain leakproof during operation!

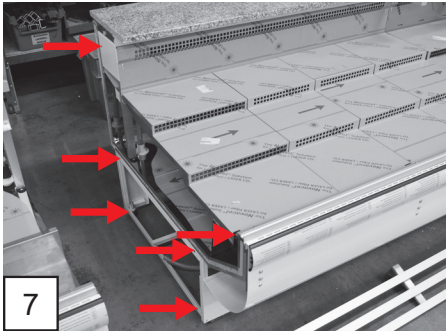


6

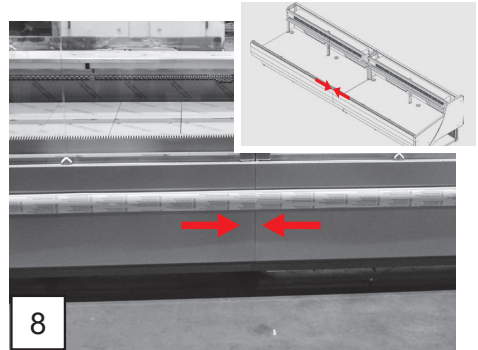
Setting combined modules (single units)



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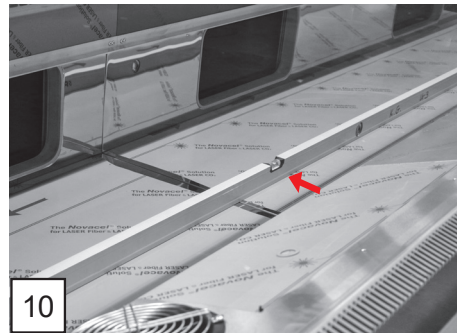
7
Setting of devices so that all assembly holes are in common axes



8
Move modules to each other at approx. 5 mm



9
Connecting devices with each other via delivered fasteners



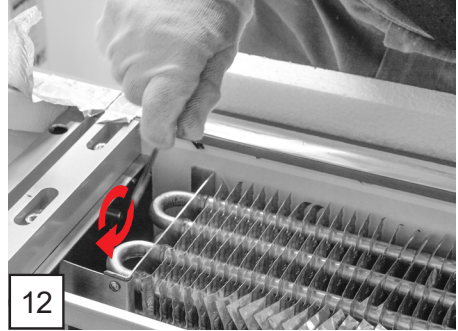
10
Levelling of device set via level lines

- At the place of connection, adjust height from the front and back, screwing on or out legs in the base.
- Adjust every module via level line at places shown in fig.

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11 Removal of insulation under the working top



12 Screw devices together with delivered fasteners



13 Putting insulation under working top



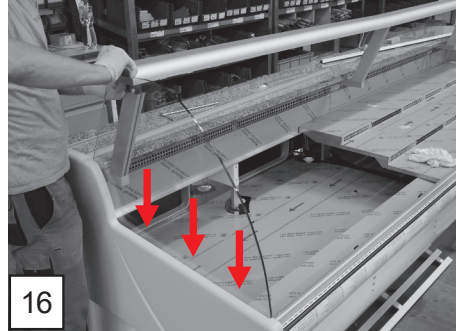
14 Screwing lamp rack

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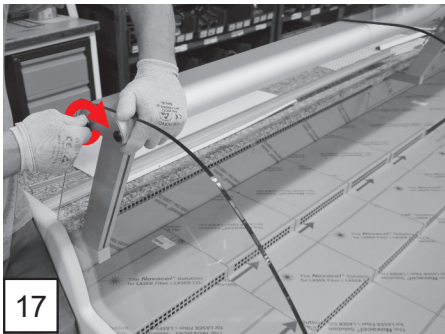
15

Screwing lamp profiles



16

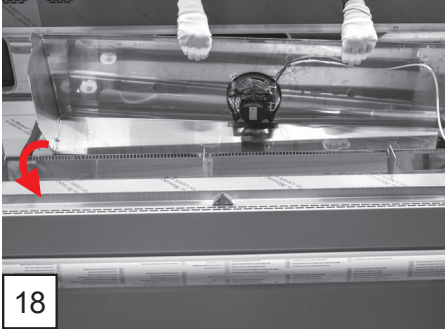
Assembly of side glass panels



17

Screwing glass sides to lamp profile

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Assembly of fans



19

Turning on an intake

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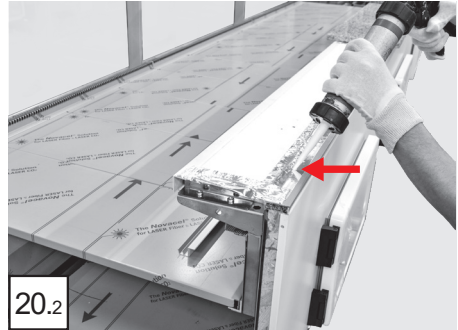
20

Assembly of granite tops For metal tops – no need



20.1

Placing tops on device set



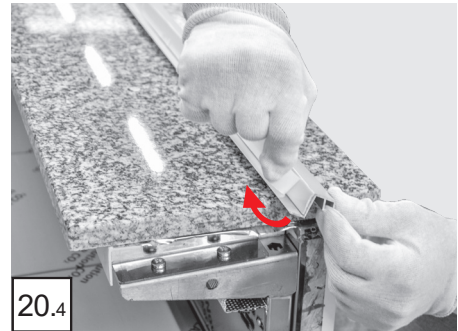
20.2

Gluing of tops



20.3

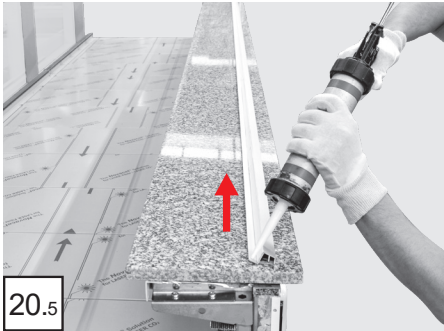
Sealing of tops



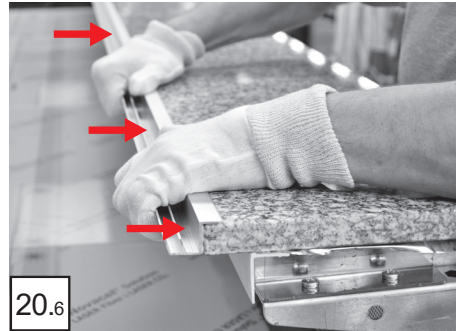
20.4

Removal of a double-sided tape from night-time covers

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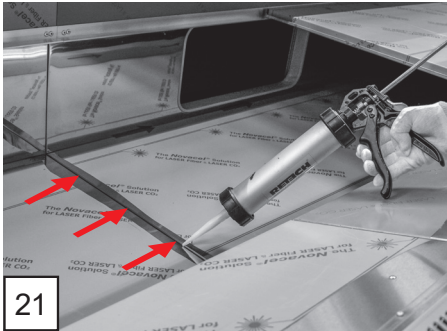


Putting glue on night-time cover



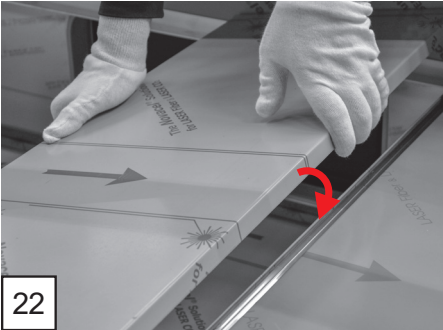
Putting a cover on a granite top for night covers

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Making sealing on module connections



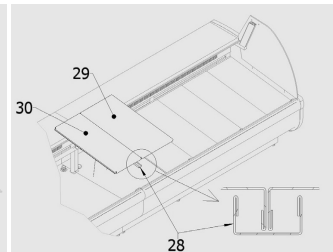
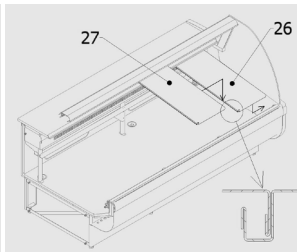
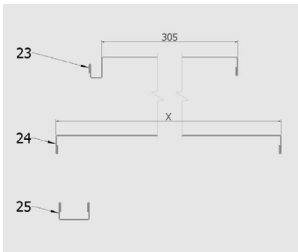
22

Arrangement of device shelves

The exhibition shelves consist of three types of components:

- Exhibition shelf 305 [detail 23]
- Additional part [detail 24]
- Connector [detail 25]

- Arrangement of shelves from the right side.
- Put the shelf 305 [detail 26] first. Next, place shelves 305 as the so-called fin of the previous shelf [detail 27]. Set an appropriate addition to the module length as the last in a given module.
- Place a connector [detail 28] under the addition of previous module [detail 29] and shelf 305 of the next module 22 [detail 30]



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23

Arrangement of screens



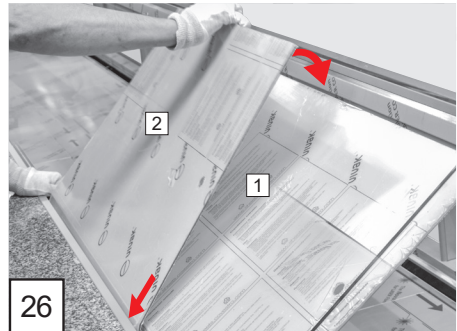
24

Assembly of partitions (if any)



25

Assembly of a shelf for customer (if any)

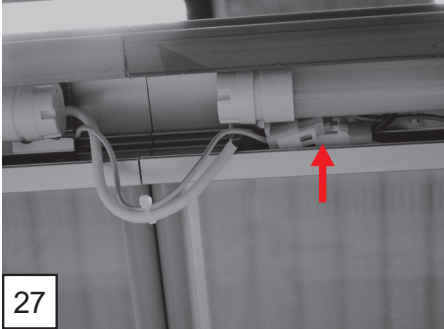


26

Assembly of night covers

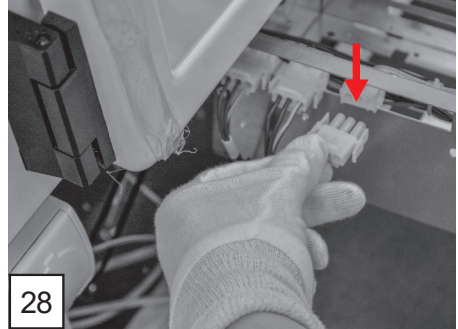
1. Night cover lower (shorter) - assembled as first one
2. Night cover upper (longer) – assembles as second one

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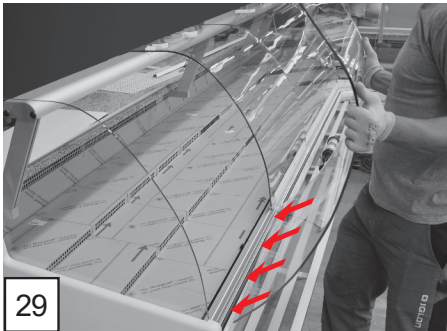
27

After assembling the devices in series before the startup, connect all connectors between modules



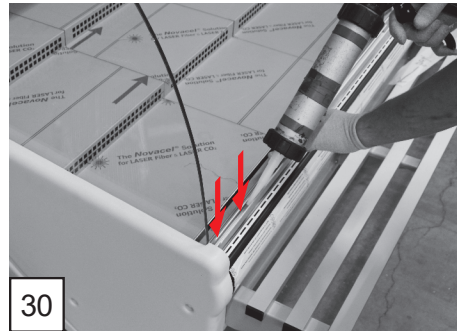
28

Connecting devices to the cooling and electrical systems - by authorized persons appointed by the recipient



29

Assembly of front glass panel



30

Placing silicone on front glass panel profile



Issue - July 2019

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